TeraTexture<sup>™</sup>



One Pot • New Textures • Natural Emulsifier

Actera

Pea peptide technology that stabilizes emulsions while giving a luxurious feel.

### INCI

pisum sativum peptide (and) sodium stearoyl lactylate (and) xanthan gum (and) trisodium citrate (and) magnesium stearate

## **Physical Description**

Powder

## **Use Level**

- 2% TeraTexture can emulsify up to 10% oils on its own
- 3% TeraTexture can emulsify 15% oils on its own
- 5% TeraTexture can emulsify 20% oils on its own

| TeraTexture  | 2-5%    |  |
|--------------|---------|--|
| Oils         | 5-20%   |  |
| Glycerin     | 5%      |  |
| Preservative | ative ~ |  |
| Water        | Q.S.    |  |

# **Processing Guidelines**

### **One Pot**

- Add all materials in pot unless heat sensitive.
- Heat to 80°C until dispersed. Must ensure that batch is at 80°C to disperse TeraTexture properly.
- Propeller mix and cool to room temp. Add heat sensitive materials. Homogenize if desired.



# **Troubleshooting**

# **Seeing Particles?**

- After combining all ingredients, closely monitor the temperature and ensure it is heated thoroughly to at least 80°C.
- Mix well while at temperature and ensure homogeneity before cooling.

## Too Thick?

- The level of TeraTexture can be used as low as 1%, in order to make it thin or sprayable.
- For higher oil levels, incorporation of a co-emulsifier may be required.

# Soaping?

- Avoid using fatty alcohols which can cause a whitening effect on the skin.
- Try a polar ester to mitigate the whitening effect.

# Instability?

- 3% TeraTexture can emulsify up to 15% of oils on its own.
- If instability occurs, incorporate a low level of co-emulsifier.







## Refiner

Formulation #06-28

Ultra-clean formula featuring third generation retinoid, Adapinoid®. This adapalene delivery system is clinically proven to increase collagen, reduce photoaging, balance skin tone, decrease the appearance of pores, and clear acne-prone skin. Emulsified with TeraTexture™, an all-in-one thickener, texturizer, and emulsifier made from novel vegetable protein technology. Preserved with TeraStat™ N, a gentle and natural broad-spectrum preservative.

| Phase | INCI   | Trade Name   | %           |
|-------|--|--------------|-------------|
| А     | Deionized Water  |              | Q.S.        |
|       | Pisum Sativum Peptide (and) Sodium Stearoyl<br>Lactylate (and) Xanthan Gum (and) Trisodium Citrate<br>(and) Magnesium Stearate | TeraTexture™ | 3.0         |
|       | Glycerin   |              | 5.0         |
|       | Caprylyl Glyceryl Ether (and) Caprylhydroxamic Acid (and) Propanediol  | TeraStat™ N  | 2.0         |
| В     | Helianthus Annuus (Sunflower) Seed Oil   |              | 5.0         |
|       | Squalane   |              | 5.0         |
|       | Oleyl Adapalenate  | Adapinoid®   | 0.5         |
| С     | Citric Acid OR Sodium Hydroxide  |              | QS pH ~ 5.5 |
|       |  | Tota         | 100.0       |

#### **Procedure**

- Add water into the main vessel. Sift in TeraTexture under high shear propeller mixing. Continue to mix until uniform and clump-free.
- 2. Add the remainder of Phase A ingredients, mix until uniform. Heat to 80-85  $^{\circ}\text{C}.$
- 3. In a separate vessel, combine Phase B ingredients. Heat to 80-85  $^{\circ}\text{C}$  and mix until uniform.
- 4. Add Phase B to Phase A at the same tempeature under high shear propeller mixing. Start cooling.
- 5. Once at RT, adjust pH using Phase C.

#### **Physical Properties**

pH = 5.5 Viscocity = 6,920 cP Appearance: Semi-viscous off-white emulsion

### Stability

Passed 12 weeks at 40°C and 3 cycles F/T

#### **Use Instructions**

Apply liberally twice daily or as needed to clean face and neck.

### Intended packaging

Pump or dropper bottle

#### \*Clinical Results

- Proven to reduce appearance of wrinkles, pores, and redness in an 8 week study
- 100% of women agreed the product was gentle on skin
- 92% of women noticed a softer, smoother complexion
- 85% of women agreed overall appearance of skin was improved

Efficacy claims based on home-use study with 13 female subjects with self-assessed wrinkles, pores, and redness