



# Intense Spot Corrector

Formulation #06-159

Zap your blemishes with this fast-absorbing spot corrector. Packed with powerful, yet gentle actives to target problem areas even on the most sensitive skin. This buttery cream features clinically tested TXVector™, a bioactive that prevents and soothes both redness and dark spots. Third generation retinoid, Adapinoid®, is proven to increase collagen, reduce photoaging, balance skin tone, decrease the appearance of pores, and clear acne-prone skin.

Phase	INCI	Trade Name	%
А	Deionized Water		Q.S.
	Polyquaternium-37		0.5
В	Cetyl Tranexamate Mesylate	TXVector™	2.0
	Glycerin		3.0
	Caprylyl Glycol	Actera C8Diol™	0.2
	Ethylhexylglycerin	Actera EHG™	0.2
С	Propanediol		2.0
	Salicylic Acid		0.5
D	Squalane		7.5
	Coco Caprylate		7.5
	Glyceryl Stearate <sup>1</sup>		3.0
	Behenyl Alcohol		2.0
	Tribehenin <sup>2</sup>		2.0
	Oleyl Adapalenate	Adapinoid®	0.5
Е	Citric Acid OR Sodium Hydroxide		QS pH ~ 4.5
		Total	100.0

## Procedure

- 1. Add water into the main vessel, sift in Polyquaternium-37 under high shear mixing. Allow to hydrate for at least 20 minutes.
- 2. Add Phase B ingredients to Phase A one at a time and allow to disperse. Heat to at least 85°C and mix until visibly uniform and clump free.
- 3. In a separate vessel, combine Phase C ingredients and mix until dissolved. Add to Phase AB and hold temperature at 85°C for at least 15 minutes.
- 4. Combine Phase D in a seperate vessel and heat to  $85^{\circ}\text{C}$ .
- 5. Add Phase D to Phase ABC at the same temperature, and mix under high shear. Start cooling.
- 6. Once at RT, adjust pH using Phase E.

### **Physical Properties**

pH = 4.5 Viscosity = 48,800 cP Appearance: Pale yellow cream

#### Stability

Passed 12 weeks at RT and 40°C and 3 cycles F/T

#### Use Instructions

Apply as needed morning and evening to clean dry skin. Follow by SPF in AM.

#### Intended Packaging

Needle nose tube with screw on cap

<sup>1.</sup> Non-SE

<sup>2.</sup> Syncrowax<sup>™</sup> HRC